Honeybell Chip Ice Cream

(you can substitute any orange citrus fruit for this, but honeybells are very juicy!)

2 1/4 c. fresh Honeybell orange juice (no pulp)

1/3 c sugar

1 T zest

1/4 c. Cointreau

1 1/4 c. cream

1/4 milk

2 t lemon juice

1 t vanilla

6 oz. chocolate chips

Reduce juice to 1 $\frac{3}{4}$ cups and sugar and zest. Simmer till sugar dissolves. Cool to room temp. Add liqueur. Chill 4+ hours. Make in ice cream maker, per directions.

